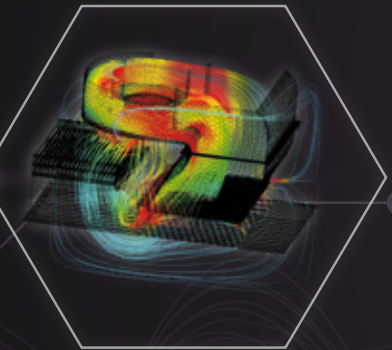


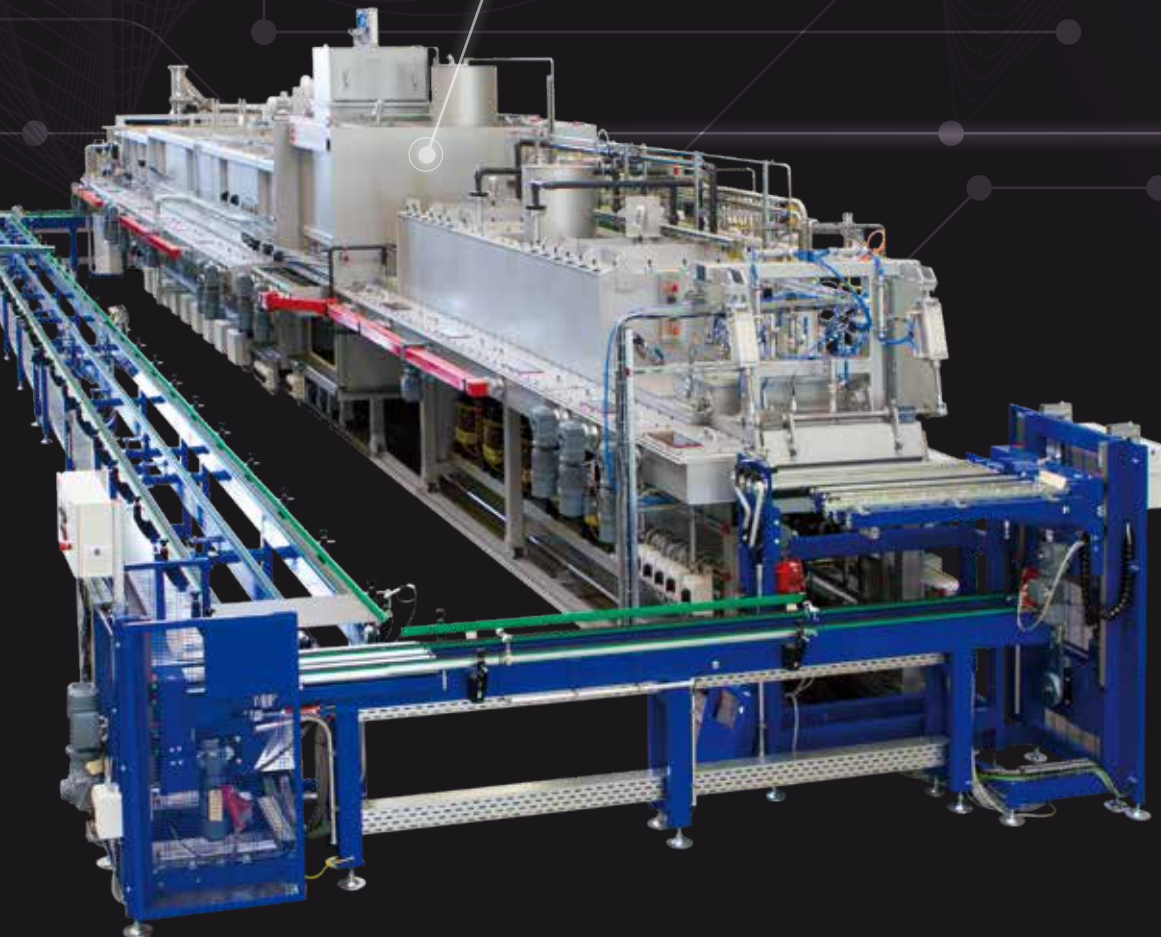
## ONEJOON PRODUCT DEVELOPMENT HIGH PERFORMANCE FURNACE SOLUTIONS

# Model-based process optimization for high-performance operations

Sophisticated furnace solutions  
by computational fluid dynamics



Velocity: Magnitude (m/s)  
0.0 2.0 4.0 6.0 8.0 10.0



# ONEJOON Product Development

## High Performance Furnace Solutions

### **How do I achieve the optimal operating status of my thermal process? Does my innovative idea work in a production furnace?**

Over the years, computer-based calculation methods have become increasingly important. ONEJOON integrates the latest methods of flow simulation into comprehensive technical and practical company know-how. This results in a very efficient and realistic planning process and an optimal furnace design.

Based on our in-depth expertise in the field of CFD flow simulation, we deliver customized furnace solutions for your challenges. Let us exploit the full potential of your process!

#### **Service portfolio**

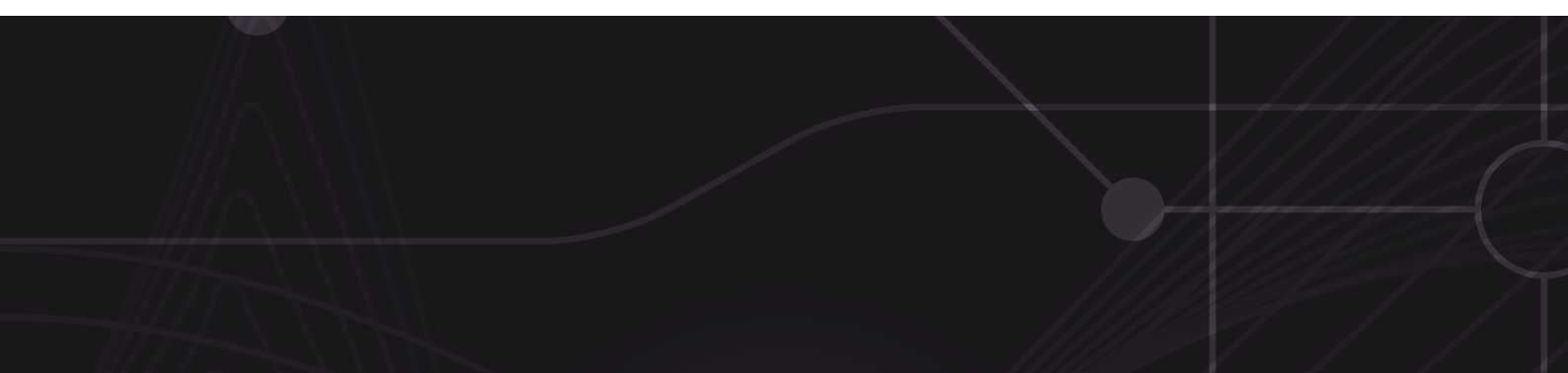
- Detailed prediction of flow fields in industrial furnaces or piping systems / fittings
- Validated pressure loss calculations in the overall system
- Fluid mechanical and thermal evaluation of innovative process ideas or existing systems
- Targeted optimization of the product inflow for the best possible transfer of heat
- Precise, local detection of flow or temperature-critical furnace areas
- Realistic modelling of chemical reactions in the furnace chamber

#### **Expertise**

- > 40 years of know-how in industrial furnace construction
- Consistent integration of long-standing ONEJOON experts with practical experience
- Constant further development of models through comparison of the CFD results in the company's own technical centre with the latest measurement technology.
- Validation of the simulation results by practical measurements in the field
- Outstanding references of successful performance enhancements on the basis of the CFD simulations performed => see References

#### **Advantages**

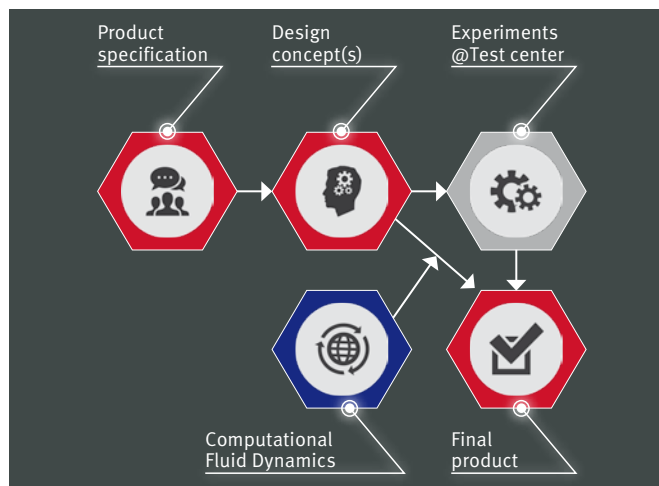
- **Increase in efficiency:**
  - Optimization of media consumption
  - Avoidance of costly and complex preliminary tests
  - Fast and reliable design specification for new developments
  - Fast problem analysis and specific solution finding
  - Consistent product quality
  - Maximization of product throughput
- **Better process understanding:**
  - Higher plant availability
  - Higher degree of process control
  - Improvement of product quality



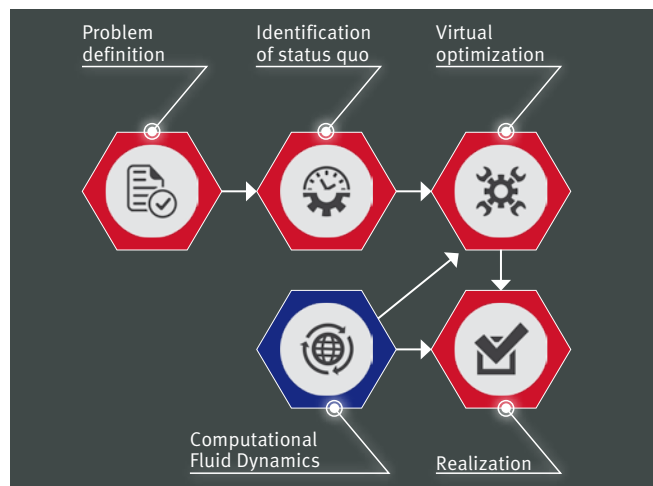
# ONEJOON Product Development

## High Performance Furnace Solutions

### How is a new product created?



### How can I optimize my existing product?



$$\rho \frac{\partial v}{\partial t} + \rho u \frac{\partial v}{\partial x} + \rho v \frac{\partial v}{\partial y} + \rho w \frac{\partial v}{\partial z} = -\frac{\partial p}{\partial y} + \frac{\partial}{\partial x} \left[ \mu \left( \frac{\partial v}{\partial x} + \frac{\partial u}{\partial y} \right) \right] + \frac{\partial}{\partial y} \left( \lambda \nabla \cdot \mathbf{v} + 2\mu \frac{\partial v}{\partial y} \right) + \frac{\partial}{\partial z} \left[ \mu \left( \frac{\partial w}{\partial y} + \frac{\partial v}{\partial z} \right) \right]$$

▲ 3D-Navier-Stokes equation

$$\rho \frac{\partial k}{\partial t} + \rho u \frac{\partial k}{\partial x} + \rho v \frac{\partial k}{\partial y} + \rho w \frac{\partial k}{\partial z} = \frac{\partial}{\partial x} \left[ \frac{\mu_t}{\sigma_k} \frac{\partial k}{\partial x} \right] + \frac{\partial}{\partial y} \left[ \frac{\mu_t}{\sigma_k} \frac{\partial k}{\partial y} \right] + \frac{\partial}{\partial z} \left[ \frac{\mu_t}{\sigma_k} \frac{\partial k}{\partial z} \right] - \rho \varepsilon + \mu_t \left[ 2 \left( \frac{\partial u}{\partial x} \right)^2 + 2 \left( \frac{\partial v}{\partial y} \right)^2 + 2 \left( \frac{\partial w}{\partial z} \right)^2 + \left( \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \right)^2 + \left( \frac{\partial u}{\partial z} + \frac{\partial w}{\partial x} \right)^2 + \left( \frac{\partial v}{\partial z} + \frac{\partial w}{\partial y} \right)^2 \right]$$

▲ k-ε turbulence model

**Are you interested in a CFD flow simulation? Our team will be happy to advise you on all matters relating to this topic.**

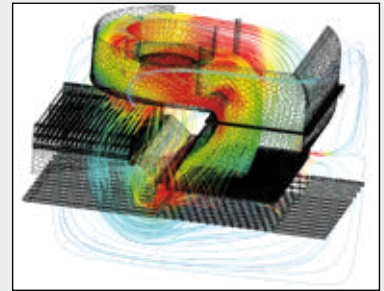
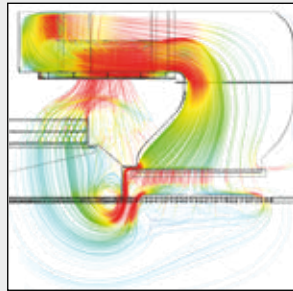
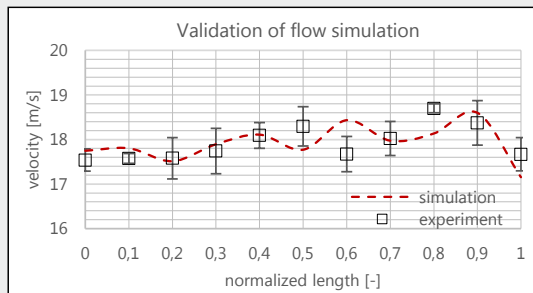
Contact person: Daniel Hipp

Phone: +49 70 31 78 21 31

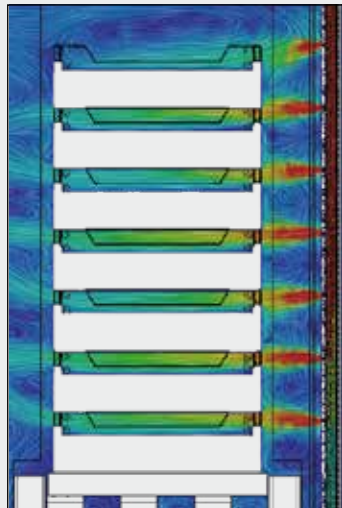
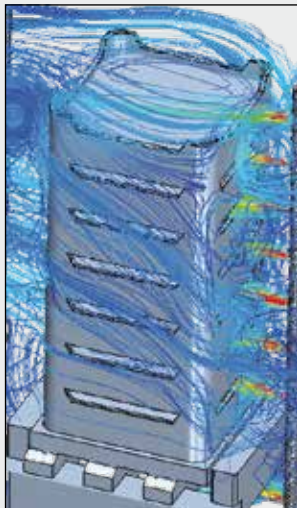
E-mail: [simulation@onejoon.de](mailto:simulation@onejoon.de)



## Results and references



*Rough cooling – Identification of stalls above the product and constructional adjustment of the flow channel*



*Removal of reaction gases - dimensioning of the sparger for optimum product overflow*



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